

FIG. 1

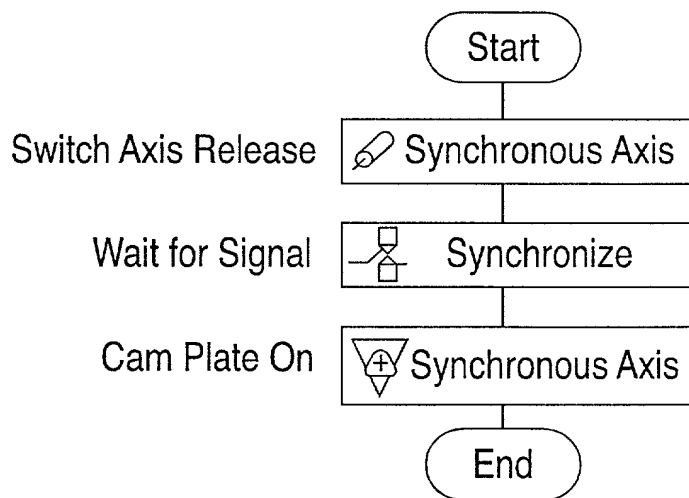


FIG. 4

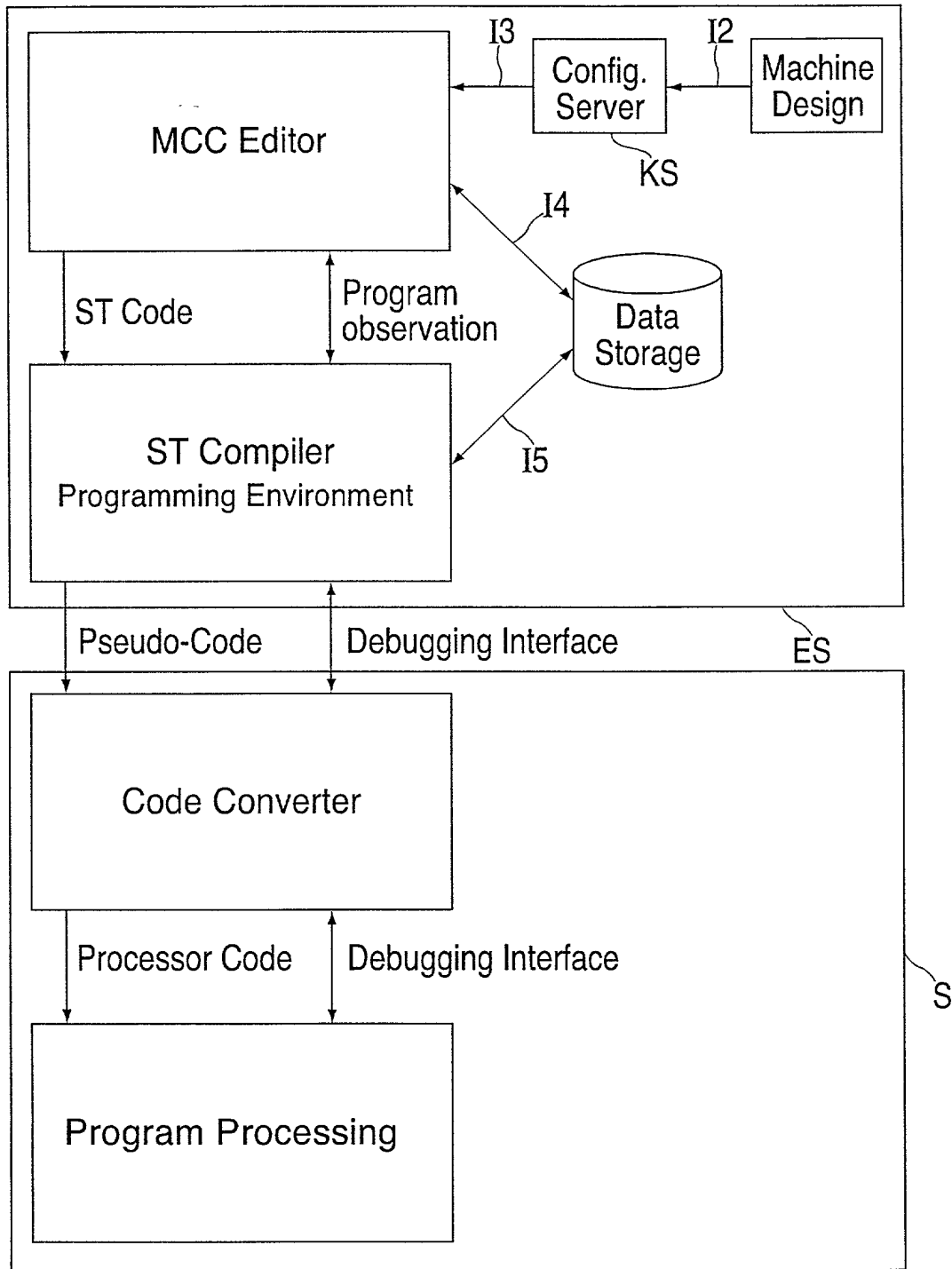


FIG. 2

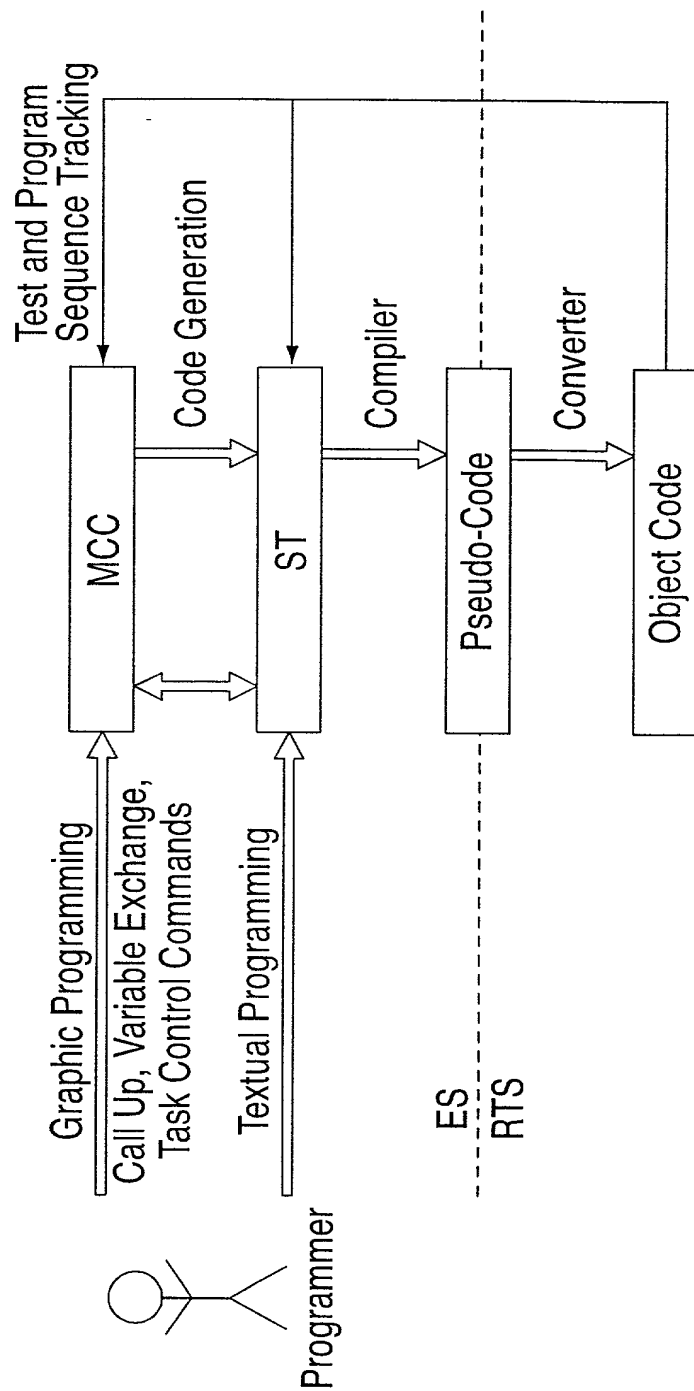


FIG. 3

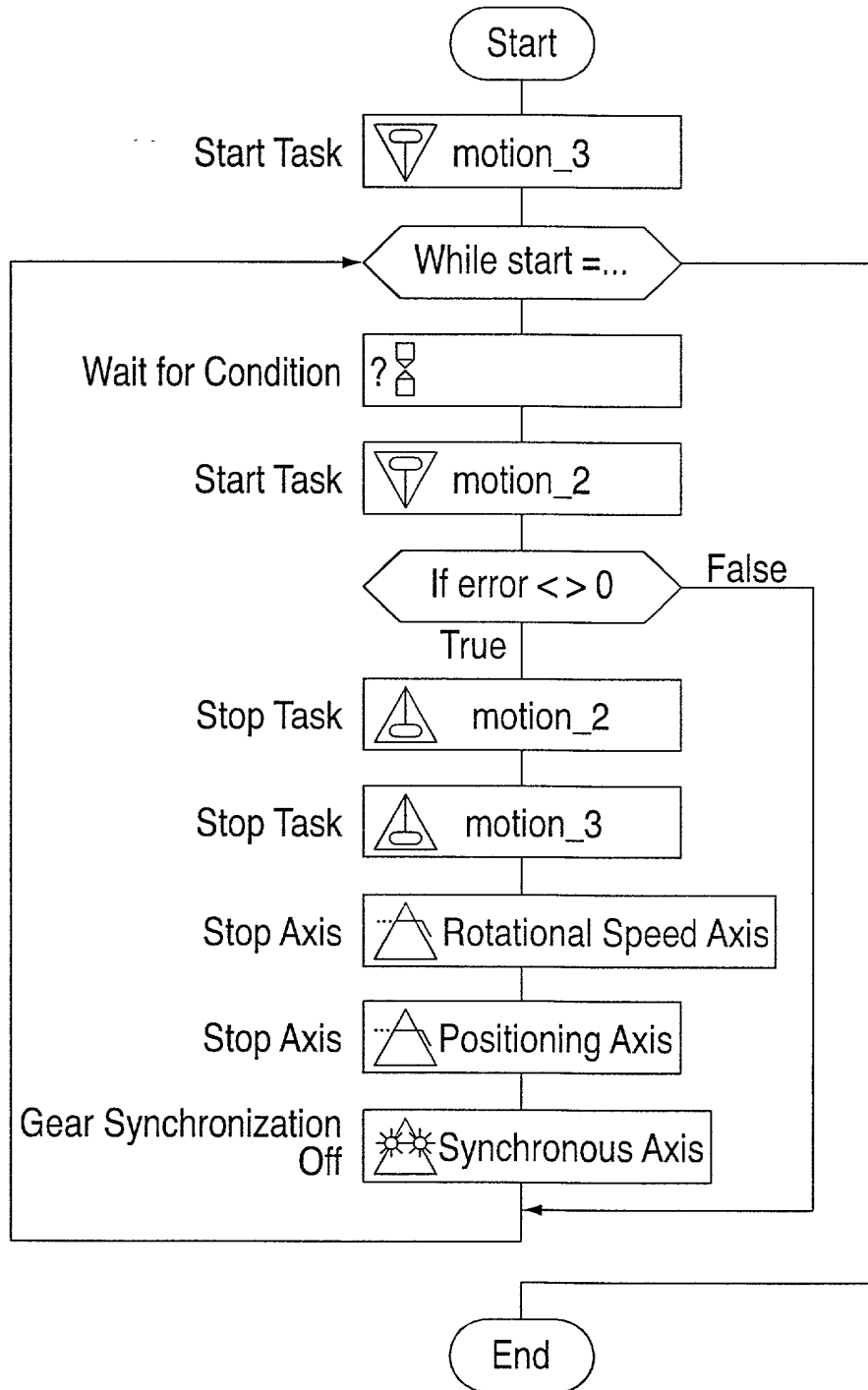


FIG. 5

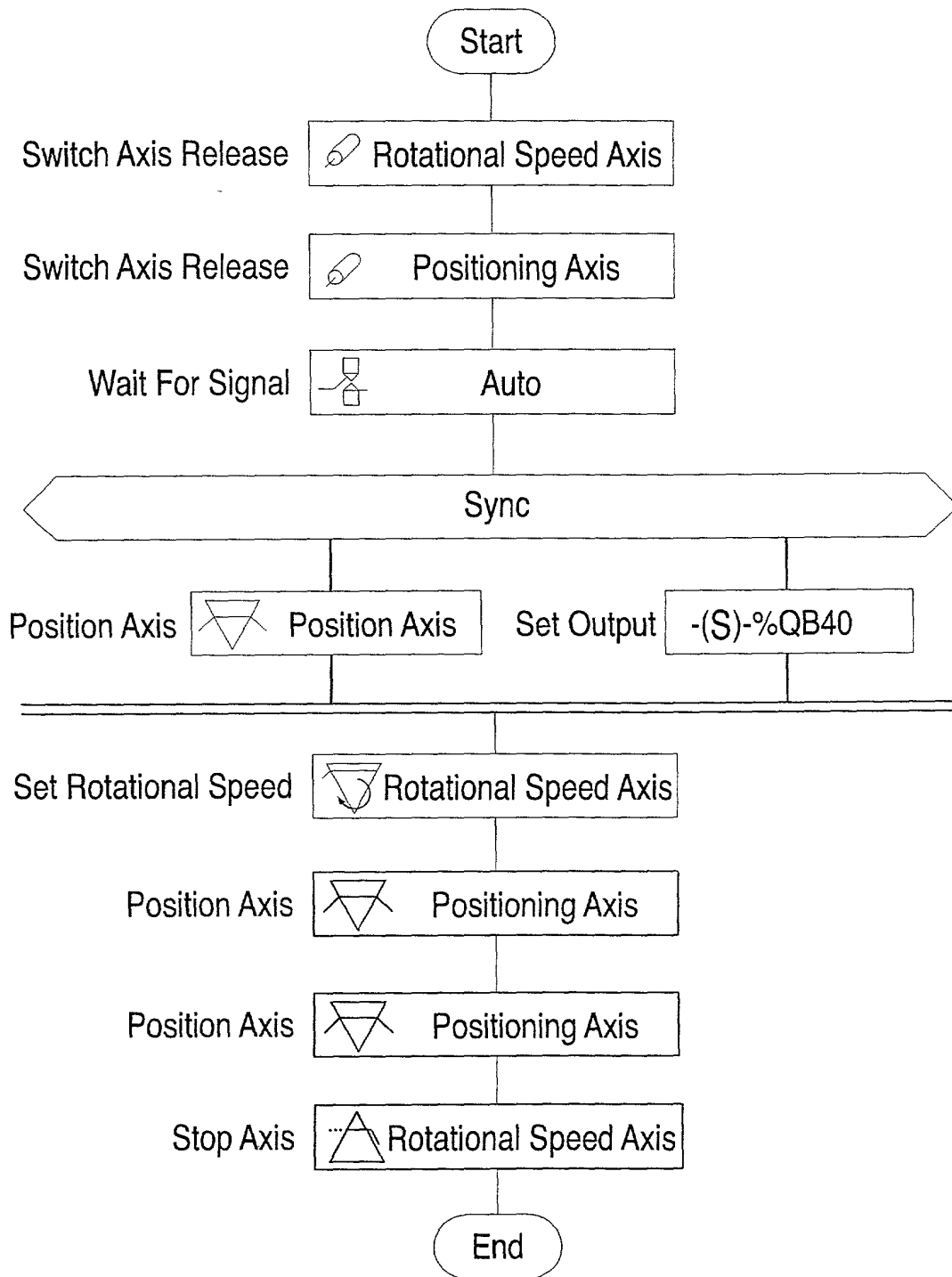


FIG. 6

Position Axis

?

X

Axis

Axis_1

▼

Parameter

Dynamic

Rate of Change

standard

▼

mm/s³

▼

Acceleration

standard

▼

mm/s²

▼

Rate of Change

standard

▼

mm/s³

▼

Rate of Change

standard

▼

mm/s³

▼

Deceleration

standard

▼

mm/s²

▼

Rate of Change

standard

▼

mm/s³

▼

Velocity profile

Trapezoidal

▼

Transitional Behavior

Detaching

▼

☒ Wait

Position Window Reached

▼

OK

Terminate

Accept

Help

FIG. 7

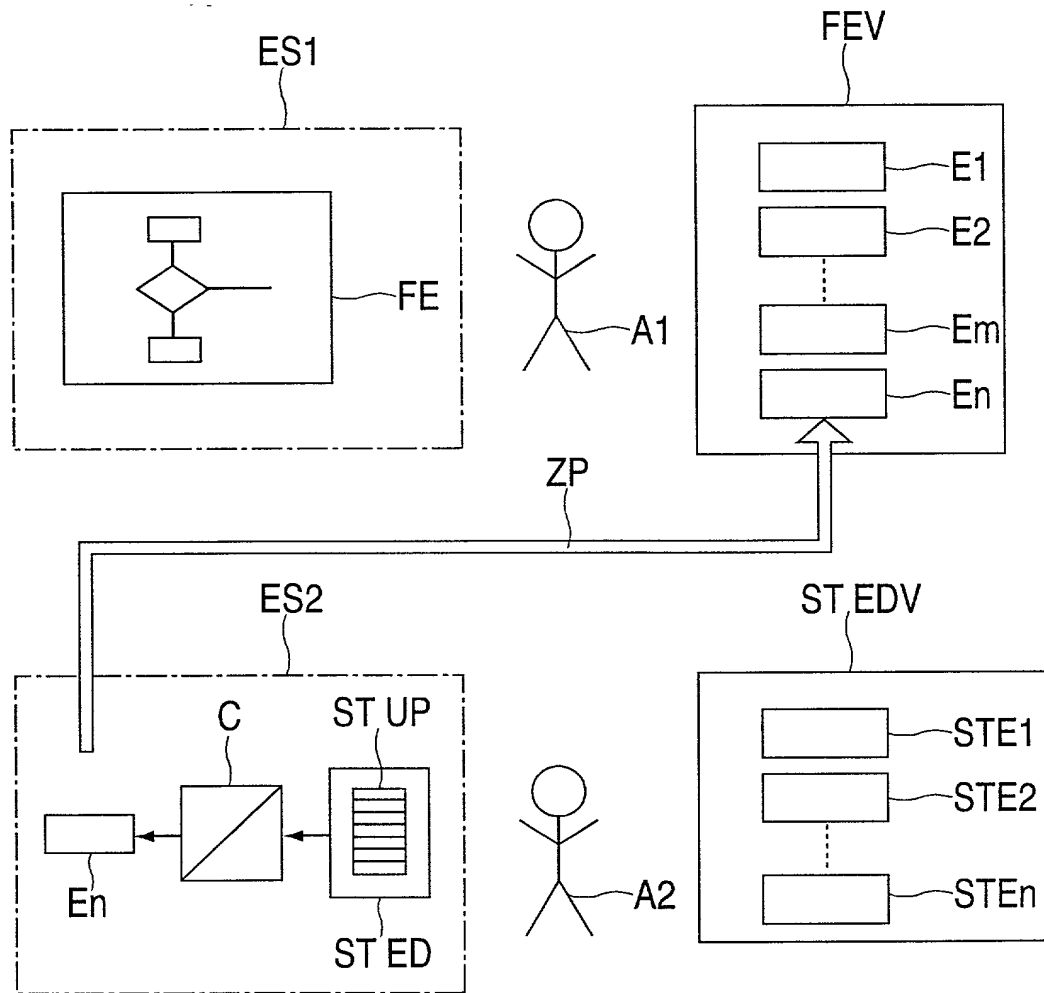


FIG. 8















Set rpm		Activate Gear Synchronization/ Gearing On		Stop Axis/ Stop Motion Is a Command		Macro	
Set Torque		Turn Off Synchronization		Stop Command		Call Up Subprogram	
Start Axis Position Controlled		Activate Cam Plate/ Camming		Continue Motion			
Position Axis		Turn Cam Plate Off					
		Parameterize Cam Plate					

FIG. 9